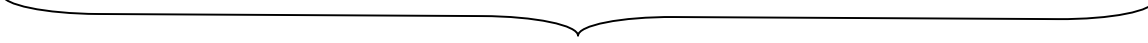


WET FILM THICKNESS REQUIREMENTS *MICRONS*

Required Dry Film Thickness (microns)

	50	75	100	125	150	175	200	225	250	275	300	325	350	375	400	425
100	50	75	100	125	150	175	200	225	250	275	300	325	350	375	400	425
95	53	80	105	132	158	184	211	237	263	290	316	342	368	395	421	447
90	56	83	111	139	167	194	222	250	278	306	333	361	389	417	444	472
85	59	88	118	147	177	206	235	265	294	324	353	382	412	441	471	500
80	63	94	125	156	188	219	250	281	313	344	375	406	438	469	500	531
75	67	100	133	167	200	233	267	300	333	367	400	433	467	500	533	567
70	71	107	143	179	214	250	286	321	357	393	429	464	500	536	571	607
65	77	115	154	192	231	269	308	346	385	423	462	500	539	577	615	654
60	83	125	167	208	250	292	333	375	417	458						
55	91	136	182	227	275	318	364	409	455							
50	100	150	200	250	300	350	400	450								
45	111	167	222	278	333	389	444									
40	125	188	250	313	375	438										
35	143	214	286	357	429											
30	167	250	333	417												
25	200	300	400													



Wet Film Thickness Required (microns)

Note: Dry film thicknesses indicated are minimums.
No allowance is made for evaporation of solvents during application.

Example: Material = 70% solids
Dry film thickness = 150 microns
Therefore the required wet film thickness = 214 microns