

**REDUCTION IN SOLIDS CONTENT  
BY ADDING THINNER**

% Thinner Added

	2	5	7	10	12	15	17	20	25	30	35
<b>100</b>	98	95	93	91	89	87	85	83	80	77	74
<b>95</b>	93	90	89	86	85	83	81	79	76	73	70
<b>90</b>	88	86	84	82	80	78	77	75	72	69	67
<b>85</b>	83	81	79	77	76	74	73	71	68	65	63
<b>80</b>	78	76	75	73	71	70	68	67	64	62	59
<b>75</b>	74	71	70	68	67	65	64	63	60	58	56
<b>70</b>	69	67	65	64	63	61	60	59	56	54	52
<b>65</b>	64	62	61	59	58	57	56	54	52	50	48
<b>60</b>	59	57	56	55	54	52	51	50	48	46	44
<b>55</b>	54	52	51	50	49	48	47	46	44	42	41
<b>50</b>	49	48	47	46	45	44	43	42	40	39	37
<b>45</b>	44	43	42	41	40	39	38	37	36	35	33
<b>40</b>	39	38	37	36	36	35	34	33	32	31	30
<b>35</b>	34	33	32	31	31	30	30	29	28	27	26
<b>30</b>	29	29	28	27	27	26	26	25	24	23	22
<b>25</b>	24	24	23	23	22	22	21	21	20	19	19

Original Solids Content of Material Before Adding Thinner (%)

Solids Content After Thinning (%)